# caribou3d

# 18. Assembly and Installation of the Spoolholder

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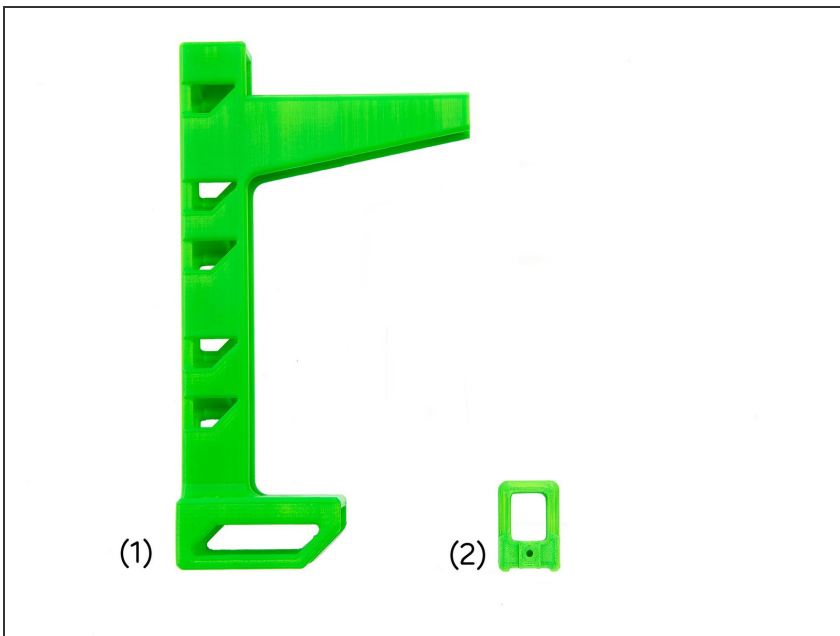This document was generated on 2022-03-10 08:20:54 AM (MST).
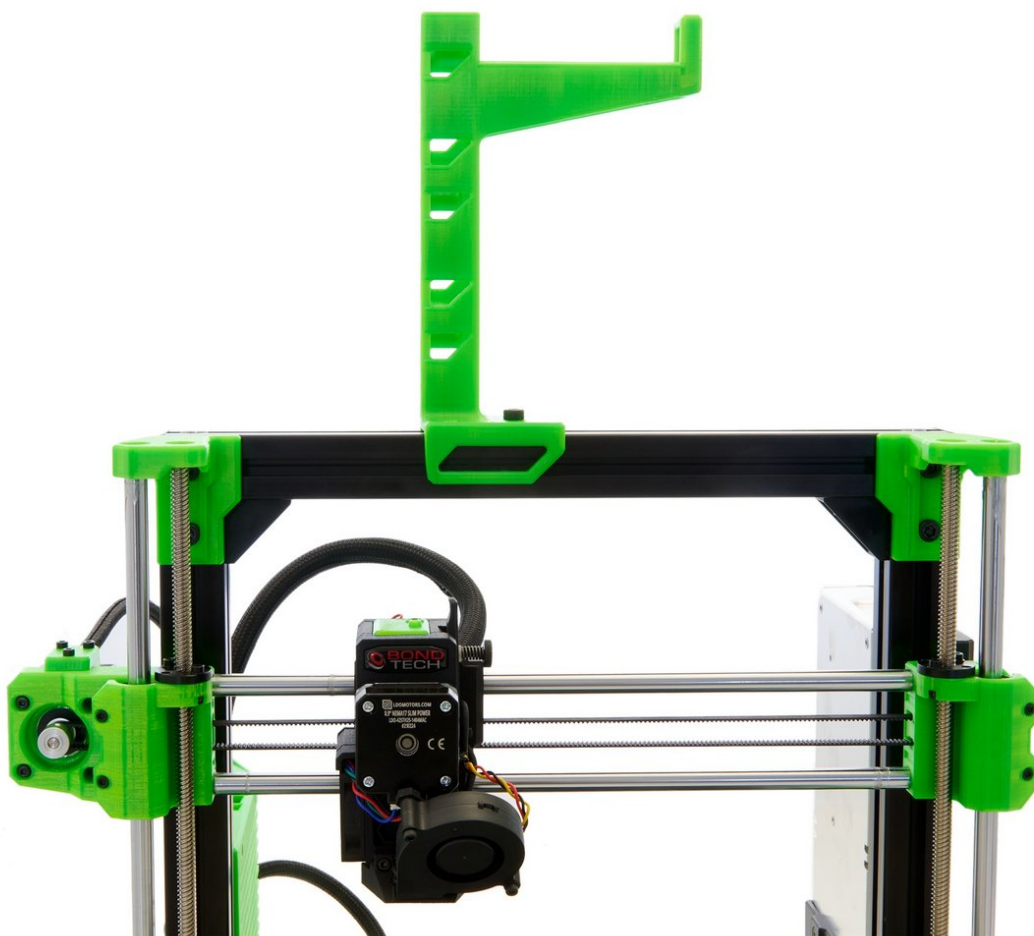
## Step 1 — Required Tools
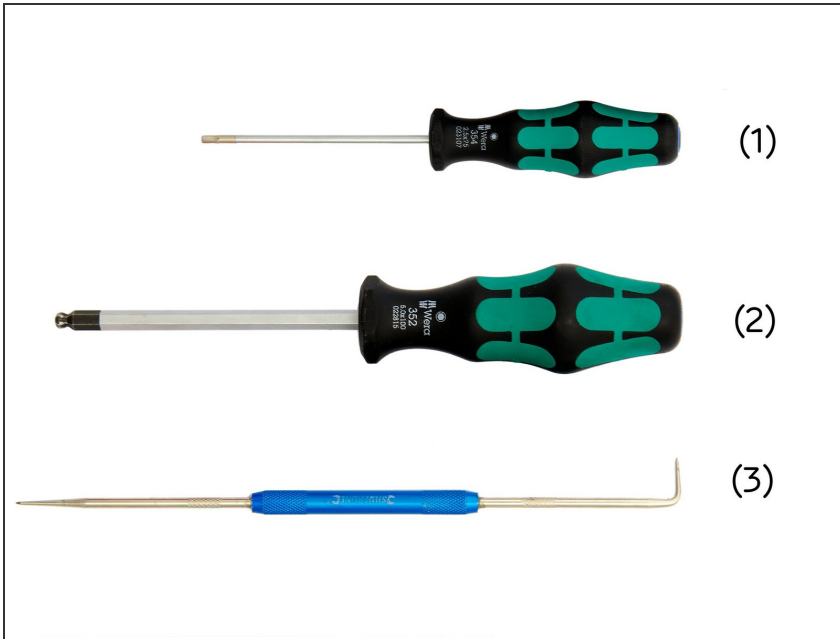


- (1) [2.5x100mm Hexagon Ballpoint Screwdriver](#)
- (2) [5.0x100mm Hexagon Ballpoint Screwdriver](#)
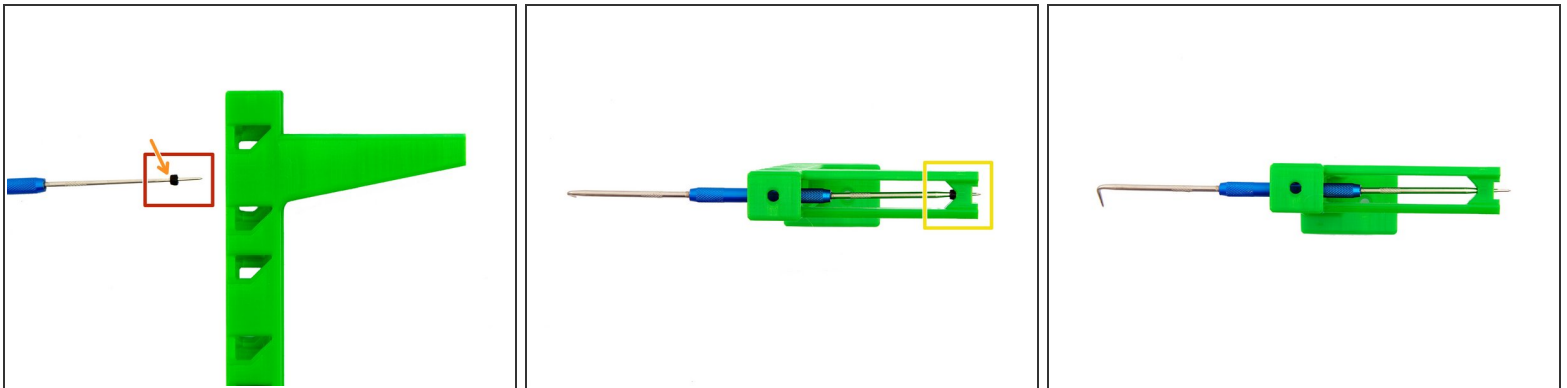- (3) [Engineer Scriber](#)

## Step 2 — Assembling the Parts



- (1) Spoolholder
- (2) Spoolholder Cap

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## Step 3 — Assembling the Screws



- (1) [M3 Self-Securing Nuts](#)

- (2) [M3x18mm Hexagon Socket Head Cap Screws](#)

- (3) [M6x12mm Hexagon Socket Head Cap Screws](#)

## Step 4 — Preparing the Spoolholder



- Put the **M3 Self-Securing Nut** onto the engineer scriber.

- Pay attention to the direction: the blue safety ring must be on the opposite side of the scriber's tip.

- Pass the scriber through the spoolholder and insert the self-securing nut into the hole designated for this purpose.

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## Step 5 — Mounting the Spoolholder Cap
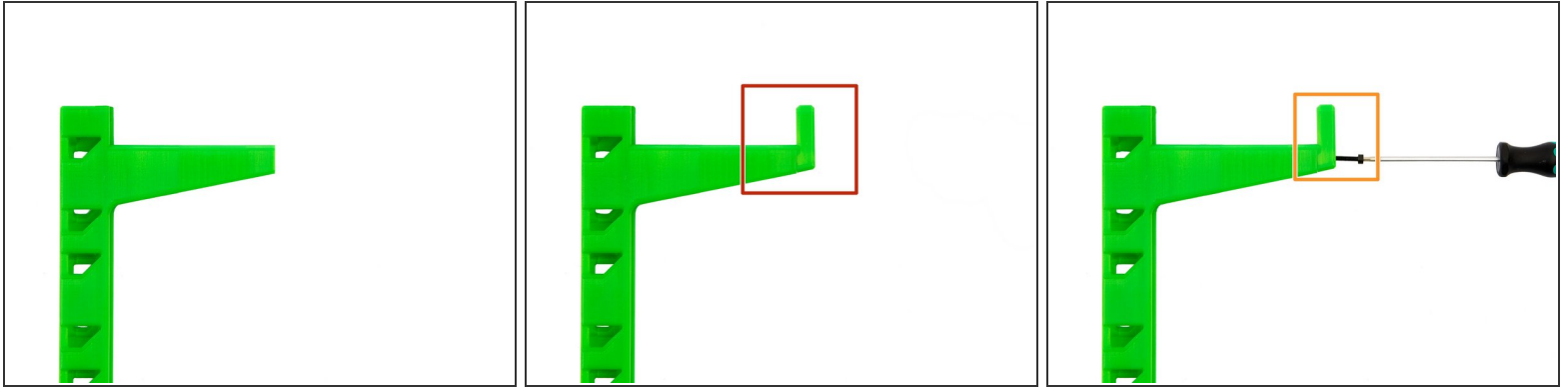


- Put the cap on the spoolholder.

- Fasten the cap with a **M3x18mm Hexagon Socket Head Cap Screw**.

## Step 6 — Mounting the Spoolholder
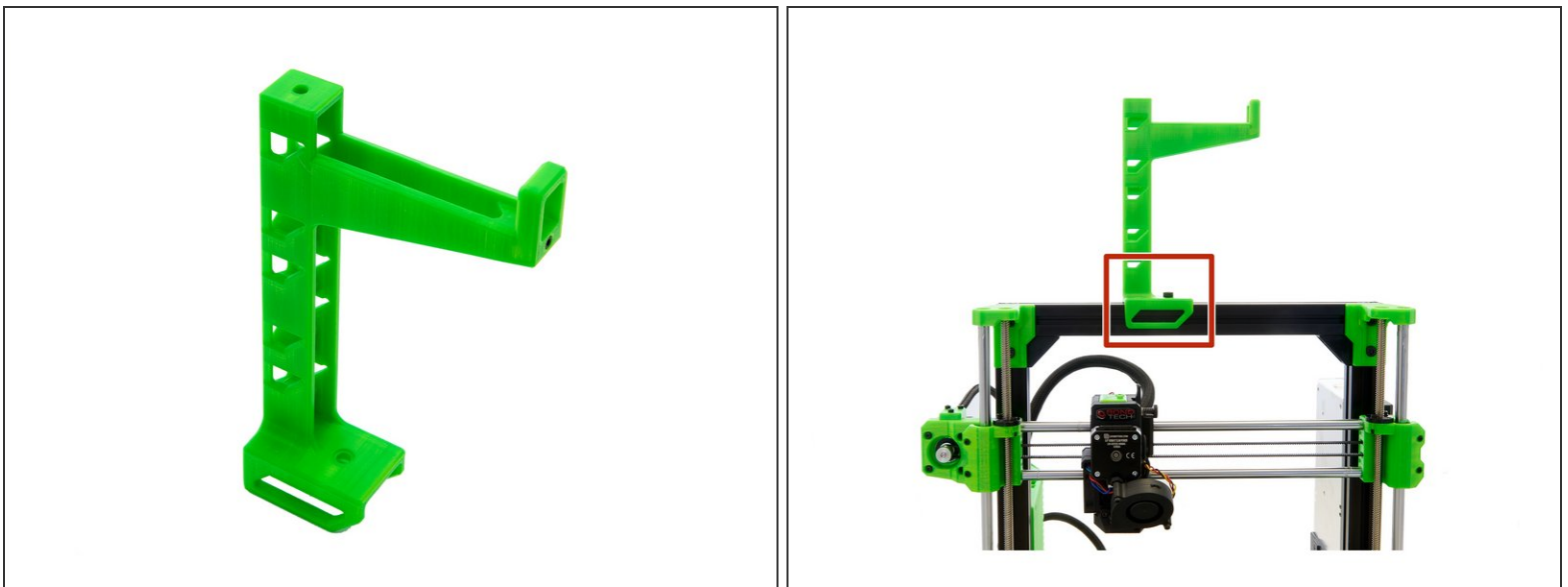


- Align the T-Nut on the upper x-axis approximately in the center of the axis.

- Place the assembled spoolholder on the upper x-axis and align the T-Nut so that the T-Nut sits underneath the hole in the spool holder.

- Fasten the spoolholder with a **M6x12mm Hexagon Socket Head Cap Screw**.

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## Step 7
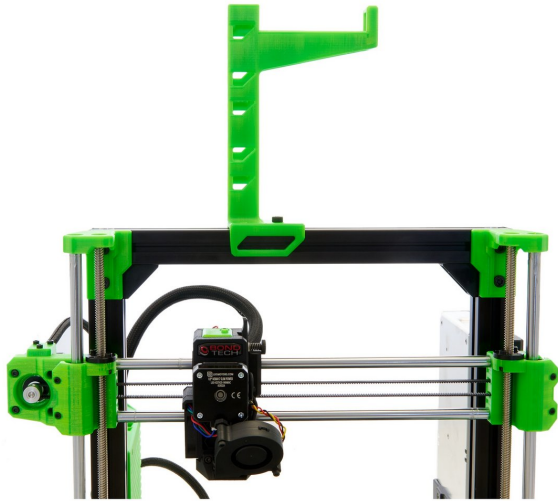


ⓘ The installation of the spoolholder is completed now.

ⓘ Continue with instructions [19. Setup und Calibration](#).

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